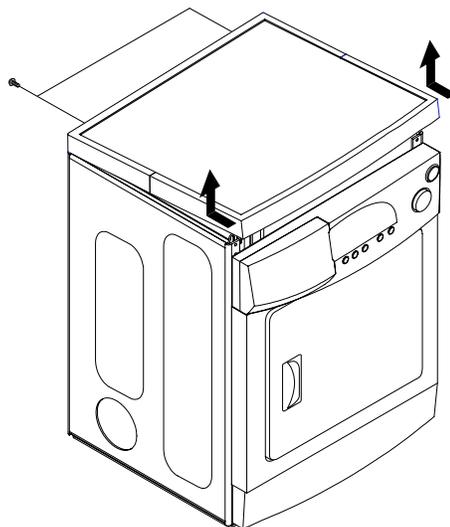

10. Assemble and Disassemble

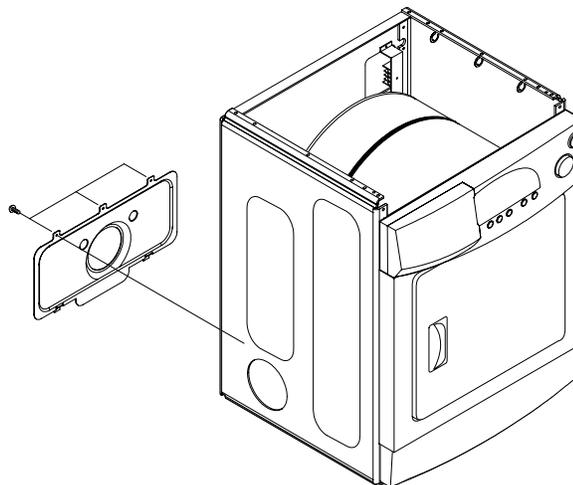
1. ASSY-COVER TOP

- 1) Remove 2 screws fixing the top-cover on back side.
- 2) Push the top-cover back about 15mm and pull it up.
- 3) It's possible to exchange and service Panel(PCB), Thermostats and Door-Switch.



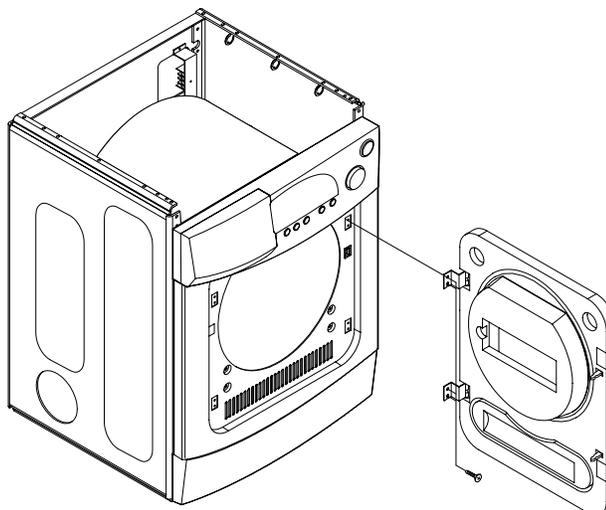
2. Back Cover.

- 1) Remove three screws fixing the Cover to Frame.
- 2) It's possible to exchange and service Condenser, Thermistor and release the belt from the motor.



3. Assy-Door.

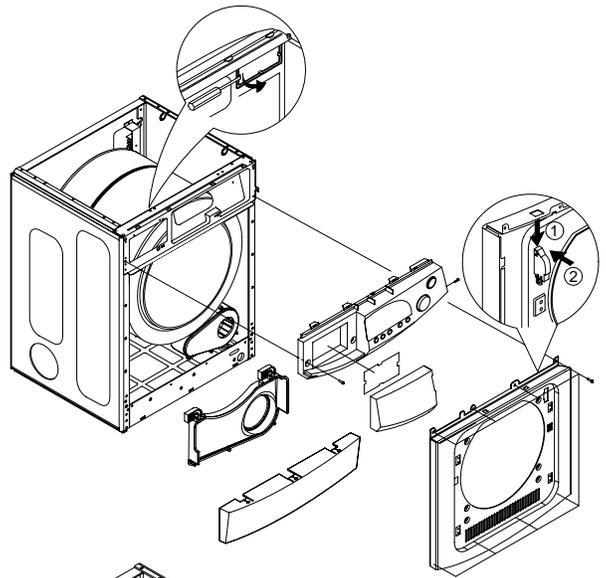
- 1) Remove 4 screws fixing two Hinge-doors.



10. Assemble and Disassemble

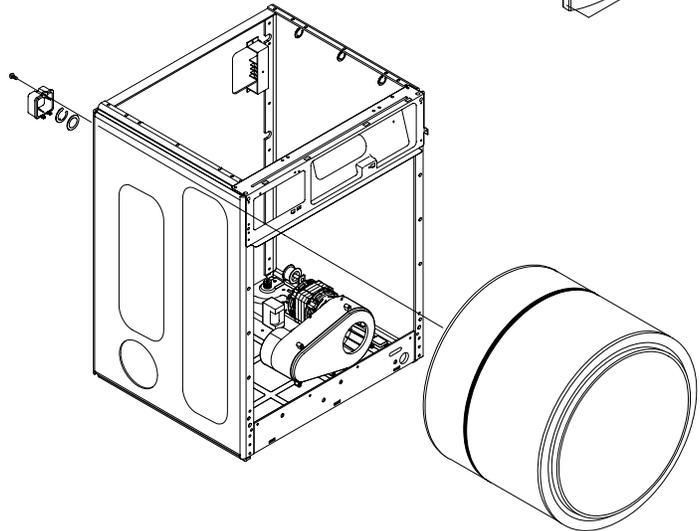
4. Front Frame.

- 1) Remove the top-cover.(Step1.)
- 2) Remove the screw fixing the Panel-Drawer on inside.
- 3) Remove the Cover-Drawer by using the dryer.
- 4) Remove the screw fixing the Control-Panel on front side and the screw on right side.
- 5) Remove the Cover-Front(L) by using the (-) driver.
- 6) Remove 2 screws fixing the Frame-Front and Duct-Front.
- 7) Remove 8 screws fixing the Frame-Front.
- 8) Disconnect the wire-housing from the Door-Switch.



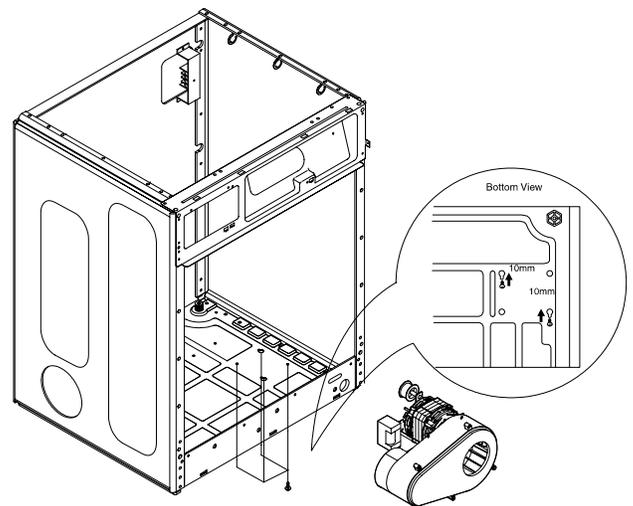
5. Assy-Drum

- 1) Remove the 3 screws fixing Duct-Front.
- 2) Remove the 2 Special-screws and 4 screws fixing the Upper-Plate.
- 3) Remove the screw fixing the Cover-Bushing.
- 4) Remove the E-Ring using (-) driver.
- 5) Remove the Washer.
- 6) Remove the Belt.
- 7) Pull out the Assy-Drum.



6. Assy-Motor.

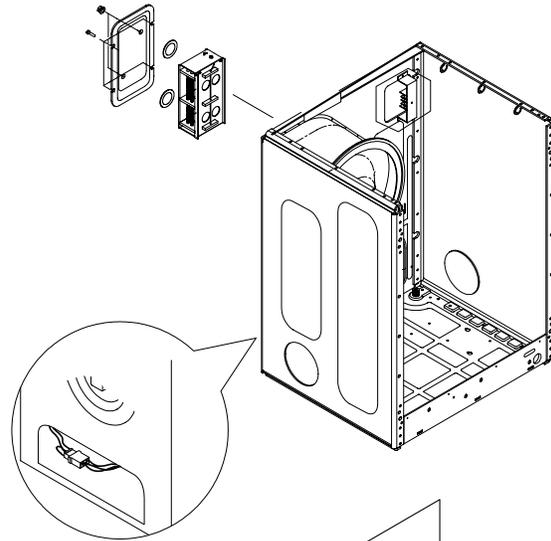
- 1) Remove the Spring on the Bracket-Idler.
- 2) Disconnect the wire-housing from the Motor, Condenser and Thermistor.
- 3) Lay down the dryer on back side.
- 4) Remove 2 of 4 screws and loose other 2 screws.
- 5) Push the Assy-Motor front about 10mm and pull it up.



10. Assemble and Disassemble

7.Heater

- 1) Disconnect the wire-housing from the Main Wire-Harness behind the Cover-back.
- 2) Remove 4 Holder-wires inside the Frame.
- 2) Remove 4 screws fixing the Cover-Heater.
- 3) Remove 2 nuts fixing the Cover-Heater and Heater.
- 4) Remove 2 washers.

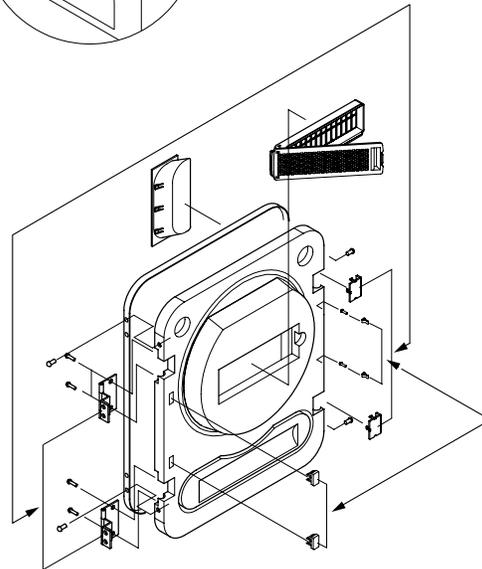


8)Assy-Door

- 1) Remove 4 screws fixing the Door-Front side.
- 2) Remove 2 Cover-Hinges.
- 3) Remove 4 screws fixing the Hinge-Doors.
- 4) Remove the 2 screws fixing the 2 Lever-Doors.
- 5) Remove the 2 Cover-Screws.

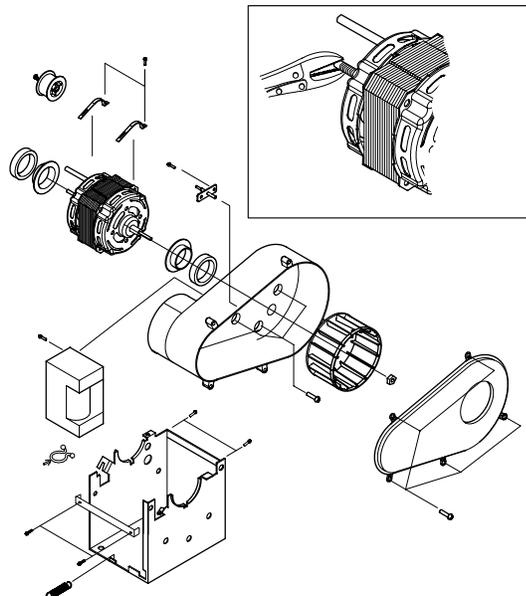
(Reversing the Door: reassemble steps)

- 1) Exchange the place of Hinge-Doors and Cover hinges.
- 2) Exchange the place of Lever-Doors and Cover-Screws.
- 3) Rotate the Door-Front 180°
- 4) Reinstall 4 screws removed Step1.



9)Assy-Motor&Duct

- 1) Remove 5 screws fixing the Cover-duct fan.
- 2) Remove nut fixing the Fan.
(When griping the Vice Plier, Avoid not to damage Pulley tooth)
- 3) Remove 3 screws fixing the Duct-fan.
- 4) Remove 2 screws fixing the Fixer-Motor and Pull out Assy-Motor



11. Tools for Disassembly and Assembly

NO.	TOOL		
	Box driver	12mm	Nut fixing the Fan
	Vice plier		Tool to protect the idle and abrasion of the bolt for the box driver.
	Other(Driver, Nipper, Long nose)		General tools for the After Service.

